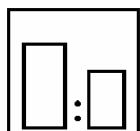




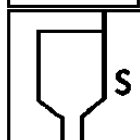
01-08-2005

TECHNICAL INFORMATION SHEET – D1.04.02

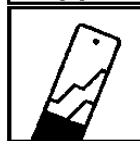
Quick reference



2:1



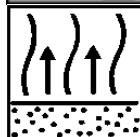
18-20 sec.



1



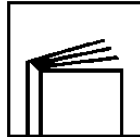
(gravity)
1.2 - 1.5 mm
3-5 bar



5 - 10 min.



15 minutes
at 20°C



Health & Safety data:

These products are intended for professional use only. Please refer to can, labels, Technical Data Sheet and Safety Data Sheets for more specific information. The user of these products is required to comply with the national laws pertaining to Health & Safety disposal. The above information is given in good faith, but without warranty, as the final results are also depending upon factors of use which are outside our control.
01.07.2005

Product Name:	Dynacoat Basecoat MM									
Description:	Dynacoat Basecoat MM is designed to produce solid, pearl and metallic colors. It can be used for small repairs and total resprays, with excellent drying properties.									
Products and Additives:	Dynacoat Basecoat MM Dynacoat Basecoat Reducer									
Basic Raw Materials:	Physical drying binder									
Suitable Substrates:	Existing finishes Dynacoat 2k HS Filler									
Surface Preparation:	Existing Finishes: Degrease with Dynacoat Degreaser. Sand with P400 – 500 grit dry or with P800 –1000 grit wet.									
Mixing Ratio:	2 parts by volume of Dynacoat Basecoat MM 1 part by volume of Dynacoat Basecoat Reducer									
Spray viscosity:	18 – 20 sec at 20°C									
Potlife:	24 hours (20°C)									
Spray gun fluid tip and working pressure :	<table><thead><tr><th>Spray gun:</th><th>Fluid tip:</th><th>Pressure :</th></tr></thead><tbody><tr><td>Gravity feed:</td><td>1.2 -1.5 mm</td><td>3-5 bar</td></tr><tr><td>Suction feed:</td><td>1.6 - 1.8 mm</td><td>3-5 bar</td></tr></tbody></table>	Spray gun:	Fluid tip:	Pressure :	Gravity feed:	1.2 -1.5 mm	3-5 bar	Suction feed:	1.6 - 1.8 mm	3-5 bar
Spray gun:	Fluid tip:	Pressure :								
Gravity feed:	1.2 -1.5 mm	3-5 bar								
Suction feed:	1.6 - 1.8 mm	3-5 bar								
Process:	Apply 2-3 single coats allowing for 5-10 minutes flash-off. Apply mistcoat if necessary. Dynacoat 2k MS Clearcoat can be applied after a minimum drying time of 10 minutes, but within 24 hours.									
Film Thickness:	10 – 20 µm per coat.									
Theoretical cover rate:	8 m ² /liter per coat									
Cleaning of equipment:	Use Dynacoat Gun Cleaner or Dynacoat Thinner									
Drying times:	15 min at 20°C									
Shelf life:	36 months at temperatures between 5°C and 40°C									

Note: The practical coverage depends on several factors, including shape of the construction, roughness of surface, method of application being used and conditions of application